

BUTTON/COVERING MACHINE, DIES & CUTTERS



BUTTON COVERING MACHINE STYLE

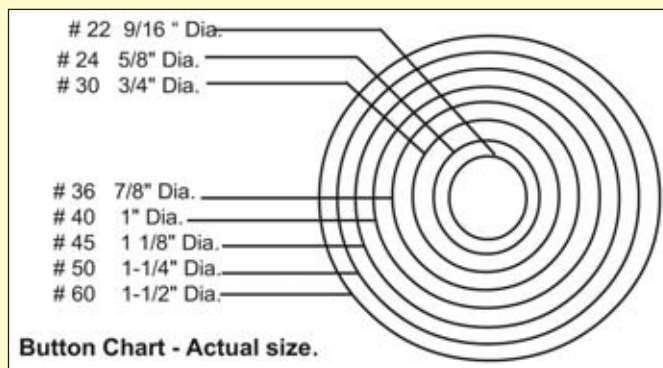
W1 High Quality Hand Machine 105.00/Ea
Cuts fabric and covers buttons. Uses 2 piece dies and short cutters. Has a reinforced frame and handle. Bolts to a table for added stability. Comes complete with a wood block for cutting covers. Produces 80 to 120 buttons per hour. Also used to set snaps, grommets and ventilators. Wood block and dowel may also be purchased separately.
Dies for setting snaps, grommets, ventilators are also available.

What is required to cover buttons?

1. **A Button Covering and Cutting Machine**
2. **Steel Cutters and Covering Dies** A separate set of dies is required to make each size button to get a perfect finished product. Always use the correct top die for your material.
3. **Buttons Molds** A complete mold necessary to make a button consists of a shell and a back. The shell is covered and crimped around the back by the die. Always use the correct shell for your material.

CHART OF BUTTON SIZES

The standard measurement for buttons is 40 lignes per inch. Therefore Size 30 is 3/4", Size 60 is 1 1/2", etc. Dimensions shown are for buttons before covering.



BUTTON DIES

All dies are precision machined, nickle-plated and made of high quality steel. Cutters are heat treated and have sharp edges engineered for accurate cutting and long life.

TYPE AND SIZE: The Button Machine No. 1 uses 2 piece dies.

MATERIAL THICKNESS: Always buy a set of dies made exactly for your material thickness. If you have a variety of material thickness, you will need more than one set of dies. Trying to cover very thin and very thick material with the same set of dies will result in poor quality buttons. If you are not sure what dies to buy, send us a sample of your material and we will assist you in the proper selection.

TO SELECT THE PROPER DIE USE THIS TABLE:

Description	Die Designation
Light Material	LU
Regular Material	HU
Heavy Material	HUX

HU DIE WITH CUTTER SETS USED WITH W-1 BUTTON COVERING MACHINE STYLE

Two pieces die "HU" and cutter for W-1 (Also available in "LU").

WDIHUC222	Size 22	45.50/Ea
WDIHUC242	Size 24	47.50/Ea
WDIHUC302	Size 30	49.00/Ea
WDIHUC362	Size 36	58.75/Ea
WDIHUC452	Size 45	76.75/Ea
WDIHUC602	Size 60	105.00/Ea

Sets of Dies with Cutters are most popular.

Sets are available for W-1 Button Machine, which use the 2 piece dies with short cutter.

When you order make sure to specify the type of material: HU, HUX or LU, depending on the thickness of the material to be used.

